



Titacon SI902

RESIN : POLYACETAL RESIN

PRODUCT DESCRIPTION : 2% SILICONE FILLED, LOW FRICTION, MEDIUM FLOW.

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm ³	ISO 1183	1.40
Tensile strength	MPa	ISO	57
Tensile Elongation		527-1,2	>40
Flexural strength	MPa	ISO 178	76
Flexural modulus			2200
Charpy impact strength(notched)	kJ/m ²	ISO 179/1eA	10
Heat Deflection Temperature(1.8MPa)	°C	ISO 75-1,2	80
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹⁴
Surface resistivity	Ω		1×10 ¹⁵
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3 mmt	2.3~2.2
MOLDING CONDITION	°C	Drying	100x 3Hrs
		Melt Temp.	170~200
		Mold Temp.	60~100
	%	Inject. Press.	30~70
		Inject. Velocity	20~50

*All property values shown in this data sheet are the representative values and not minimum value of this material.

